

HALE MANUFACTURING COMPANY
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PRODUCT SPECIFICATION

Item description: Saratoga Depressible Book Truck—BR2622

General Construction:

All wood used in the construction of parts and shelving will be kiln-dried hardwood containing moisture content of 5% - 7% at the time of fabrication. All woods will be selected for uniformity of grain and color. Wood used for internal parts will be selected to be structurally sound.

End panels will be hardwood veneer over a 3-ply flake core panel with thickness of 1". The front, back and top will be hardwood banded with a bull nose profile.

All joint construction will use standard woodworking methods including peg and dowel, dovetail, spline, rabbet, mortise and tenon.

Wood Finishes:

In the manufacturing process, hardwood parts are glued, cut to size, machined and finish sanded on a 2-head wide belt-finishing sander. Hardwood veneer end panels are finish sanded on a Heesman automatic veneer panel sander. Finish sanding of veneer panels and hardwood parts include the use of 100, 120 and 150 grit-sanding belts.

After parts are assembled into a freestanding unit, final hand sanding and inspection prepares the unit for the first finishing step. The selected color finish is hand applied and cloth wiped to provide a uniform color.

One coat of sealer is applied with an airless sprayer and allowed to cure. After curing, the sealer is sanded with 220 grit sandpaper to provide a uniform smooth surface.

A final lacquer topcoat is applied with an airless sprayer and cured in a heated drying room. The topcoat dries smooth to approximately a 30-sheen finish, which is resistant to normal wear and scratching.

UNIT DESCRIPTION:

The freestanding-wheeled book truck comes with a depressible platform. The unit stands 31"H x 24"W x 25"D. Four 3" diameter swivel casters are mounted to the recessed bottom panel. Two casters are locking and two are free spinning. The four sides of the book truck are 1" thick hardwood veneer particleboard with exposed edges having bull nose hardwood cleats. The book drop platform is a 1" thick particleboard with a veneer of laminate surface mounted to a 9" coil scissor spring assembly, which depresses to allow for 15" of interior deep space.

WARRANTY: 10 years from date of shipment against manufacturing defects and workmanship.