

HALE MANUFACTURING COMPANY
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PRODUCT SPECIFICATION

Item description: Saratoga Media Storage Case – CD2828

General Construction:

All wood used in the construction of parts and shelving will be kiln-dried hardwood containing moisture content of 5% - 7% at the time of fabrication. All woods will be selected for uniformity of grain and color. Wood used for internal parts will be selected to be structurally sound.

End panels will be hardwood veneer over a 3-ply flake core panel with thickness of 1". The front, back, and top edges have a hardwood cleat with a bull nose profile.

All joint construction will use standard woodworking methods including peg and dowel, dovetail, spline, rabbet, mortise and tenon.

Wood Finishes:

In the manufacturing process hardwood parts are glued, cut to size, machined and finish sanded on a 2-head wide belt-finishing sander. Hardwood veneer end panels are finish sanded on a Heesman automatic veneer panel sander. Finish sanding of veneer panels and hardwood parts include the use of 100, 120 and 150 grit-sanding belts.

After parts are assembled into a freestanding unit, final hand sanding and inspection prepares the unit for the first finishing step. The selected color finish is hand applied and cloth wiped to provide a uniform color.

One coat of sealer is applied with an airless sprayer and allowed to cure. After curing, the sealer is sanded with 220 grit sandpaper to provide a uniform smooth surface.

A final lacquer topcoat is applied with an airless sprayer and cured in a heated drying room. The topcoat dries smooth to approximately a 30-sheen finish, which is resistant to normal wear and scratching.

UNIT DESCRIPTION:

This is a free standing unit finished on all sides that stands 45"H x 30"W x 25"D. The end panels and back are 1" thick hardwood veneer particleboard with hardwood cleats on all exposed edges. The two end panels are sloped from back to front from 45"H to 43"H. A permanent top shelf with a 4" hardwood front offers a top storage area of 28"W x 25"D. Evenly spaced below the top shelf are 4 pull-out media storage drawers. Each drawer is 1/2" thick birch plywood with a birch plywood bottom constructed with dovetail joinery. A hardwood drawer front of 4-1/2"H is mounted to the drawer box. Each drawer box operates on a pair of E-Z glide Accuride drawer slides which carry a 100 lb. load rating. The storage area for each drawer is 24"W x 26"D with a clearance height of 6"H. Each end panel has two threaded steel leveling glides inserted on the bottom corners to assist in leveling during installation.

WARRANTY: 10 years from date of shipment against manufacturing defects and workmanship.