

HALE MANUFACTURING COMPANY
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PRODUCT SPECIFICATION

Item description: Saratoga Newspaper Rack – NS3925

General Construction:

All wood used in the construction of parts and shelving will be kiln-dried hardwood containing moisture content of 5% - 7% at the time of fabrication. All woods will be selected for uniformity of grain and color. Wood used for internal parts will be selected to be structurally sound.

End panels will be hardwood veneer over a 3-ply flake core panel with thickness of 1". The front and back edges have a hardwood cleat with a bull nose profile. The top edge will be hardwood banded.

All joint construction will use standard woodworking methods including peg and dowel, dovetail, spline, rabbet, mortise and tenon.

Wood Finishes:

In the manufacturing process, hardwood parts are glued, cut to size, machined and finish sanded on a 2-head wide belt-finishing sander. Hardwood veneer end panels are finish sanded on a Heesman automatic veneer panel sander. Finish sanding of veneer panels and hardwood parts include the use of 100, 120 and 150 grit-sanding belts.

After parts are assembled into a freestanding unit, final hand sanding and inspection prepares the unit for the first finishing step. The selected color finish is hand applied and cloth wiped to provide a uniform color.

One coat of sealer is applied with an airless sprayer and allowed to cure. After curing, the sealer is sanded with 220 grit sandpaper to provide a uniform smooth surface.

A final lacquer topcoat is applied with an airless sprayer and cured in a heated drying room. The topcoat dries smooth to approximately a 30-sheen finish, which is resistant to normal wear and scratching.

UNIT DESCRIPTION:

Two 1" thick hardwood veneer end panels, 37"W x 25"D x 29"H, are joined together with 3 solid hardwood rails, 2"W x 3/4" thick, to form a free standing unit. Between the top connecting rails on the inside of each end of the unit, is a mounted hardwood rail notched to accept 10 newspaper display rods. The solid maple display rods are sliced into six sections with a rubber collar on one end to hold the newspapers in place with a handle on the other end. The end panels are banded on all exposed edges with solid hardwood cleats. The bottom of each end panel has two threaded leveling glides to assist in leveling during installation.

WARRANTY: 10 years from date of shipment against manufacturing defects and workmanship.